BENEFITS SEEN AN ISSUER'S GUIDE IN OTHER COUNTRIES **TO CONTACTLESS** \$2 BILLION PER WEEK **PAYMENTS IN** Spent using contactless Straightforward **Dual-interface** THE U.S. **\$30 BILLION INCREASE Deployment** In value of contactless Similar requirements as **Improved** transactions in 2015 smartcardalliance.org EMV contact-only Portfolio Global cards Utilization **WHAT ARE** Interoperability 233% INCREASE Increased spend In contactless spending **CONTACTLESS** value in 2015 **PAYMENTS?** Contactless payments are secure payment transactions that don't require physical contact between **Enhanced** the payment device, such as a dual-interface EMV chip card, Security **Faster & More** NFC-enabled mobile phone or Same strong security Convenient wearable, and the acceptance with both contactless **Transactions** and contact EMV device. **BENEFITS** payments **OF CONTACTLESS ISSUANCE Complementary** Strategy to Mobile **Improved Payments Dual-interface Card** NFC-enabled mobile **Economics** payments as driver for contactless payments **New Opportunities** SOURCES: **Top-Of-Wallet Status** Access control, https://www.finextra.com/pressarticle/64672/ authentication, loyalty, contactless-payments-take-off-in-canada coupons http://www.smh.com.au/business/retail/110bn-australias-**Smart Card** contactless-boom-20160805-ggmg7j.html http://www.smartpaymentassociation.com/images/news/16-**Alliance** 04-26-SPA-Contactless-Payment-Benefits-WP-Final.pdf